

IN THE CLAIMS

1. (currently amended) An external in flight aircraft warning light assembly comprising:

a housing adapted to be mounted on the exterior of the aircraft,;

a transparent window protecting an opening in the housing,;

a light source comprising an array of LEDs disposed in the housing,; and

an optical unit also disposed in the housing behind the window and fixed in front of the array of LEDs, the optical unit comprising a transparent, molded body having first and second opposing faces, the first and second opposing faces each including at least one of refractive optics, diffractive optics and reflective optics, the optical unit being adapted to collect the light emitted from the LEDs and propagate fractions of the collected light to provide a warning signal in accordance with a predetermined non-uniform angular distribution that varies in intensity over a range of angles based on the at least one of the refractive optics, the diffractive optics and the reflective optics.

2. (previously presented) An external in flight aircraft navigation light comprising the assembly of claim 1, wherein the warning light is a navigation warning light and the optical unit is adapted to redirect, in a substantially forward direction relative to the orientation of an aircraft to which the warning light is affixed, at least some of the light which otherwise would be emitted from the LEDs in a substantially lateral direction relative to the orientation of the aircraft.

3. (previously presented) An external in flight aircraft navigation light comprising the assembly of claim 1, wherein the warning light is an anti-collision light and the optical unit is

adapted to redirect towards the horizontal plane at least some of the light which otherwise would be emitted from the LEDs in directions divergent from the horizontal plane, the horizontal plane being relative to the longitudinal axis of the aircraft to which the warning light is affixed.

4. (previously presented) An assembly as in claim 1, wherein the optical unit is positioned with respect to the LED array such that substantially all of the light emitted from the LEDs is incident upon the optical unit.

5. (currently amended) An assembly as in claim 1, wherein the ~~optical unit employs one or more of refractive optics, diffractive optics and reflective optics comprise~~ total internal reflection-based optics.

6. (canceled)

7. (currently amended) An assembly as in claim 1, wherein the ~~optical unit~~first opposing face of the transparent molded body includes a ~~first optical structure comprising~~ a plurality of lenses adapted to collect light from the LEDs incident upon the optical unit.

8. (previously presented) An assembly as in claim 7, wherein each of the LEDs is associated with a respective one of the plurality of lenses.

9. (previously presented) An assembly as in claim 7, wherein the array of LEDs comprises a plurality of rows of LEDs and each of the rows is associated with a respective one of the plurality of lenses.

10. (previously presented) An assembly as in claim 8, wherein each lens of the plurality of lenses is positioned immediately in front of the LED with which the lens is associated.

11. (previously presented) An assembly as in claim 9, wherein each lens of the plurality of lenses is positioned

immediately in front of the row of LEDs with which the lens is associated.

12. (previously presented) An assembly as in claim 8, wherein each lens of said plurality of lenses is spherical.

13. (previously presented) An assembly as in claim 9, wherein each lens of said plurality of lenses is aspherical.

14. (previously presented) An assembly as in claim 12, wherein said optical unit further comprises total internal reflection structures.

15. (previously presented) An assembly as in claim 13, wherein said optical unit further comprises total internal reflection structures.

16. (currently amended) An assembly as in claim 7, wherein the ~~optical unit further comprises a second optical structure~~ opposing face is adapted to transmit the collected light from the optical unit.

17. (currently amended) An assembly as in claim 16, wherein the ~~second optical structure~~ opposing face comprises one or more prisms adapted to propagate the collected light in accordance with the predetermined angular distribution.

18. (currently amended) An assembly as in claim 17, wherein the ~~second optical structure~~ opposing face comprises a plurality of prisms extending along one or both of the length and width of the LED array to form of series of ridges on an outer surface of the optical unit.

19. (previously presented) An assembly as in claim 18, wherein the array of LEDs comprises a plurality of strings of LEDs, each string being connected in parallel with the other strings of said plurality of strings and comprising a plurality of LEDs connected in series, and the prisms are positioned to extend across the LEDs of a plurality of the strings.

20. (previously presented) An assembly as in claim 19, wherein the LED strings are arranged in rows, and the prisms lie

in a plane parallel to the array and extend orthogonally with respect to the rows.

21. (currently amended) An assembly as in claim 2, wherein the optical unit comprises a transparent body having a first face provided with a first optical structure and a second face provided with a second optical structure, the second face being opposed to the first face, the first optical structure being opposing face is in the form of a plurality of convex lenses and the second optical structure opposing face being is in the form of one or more prisms, and the convex lenses being positioned with respect to the one or more prisms such that light from the optical unit is propagated in accordance with the predetermined angular distribution.

22. (currently amended) An assembly as in claim 3, wherein the optical unit comprises a transparent body having first and second opposed faces, the first opposing face being is provided with a plurality of aspherical cylindrical lenses.

23. (canceled)

24. (currently amended) An assembly as in claim 1, wherein the optical unit is an integrally molded, plastic element.

25. (previously presented) An assembly as in claim 1, further comprising a spacer adapted to position the optical unit at a selected distance from the LEDs.

26. (previously presented) An assembly as in claim 25, wherein the spacer is formed integrally with the optical unit.

27. (previously presented) An assembly as in claim 25, wherein the LEDs are encapsulated in a potting compound and the potting compound is formed at a predetermined depth to provide the spacer.

28. (previously presented) An assembly as in claim 1, wherein the LEDs are positioned with respect to the optical unit to provide a gap of up to 5 mm between the LEDs and the optical unit.

29. (previously presented) An assembly as in claim 1, wherein the LEDs are positioned with respect to the optical unit to provide a gap of between 0.3 mm and 2 mm between the LEDs and the optical unit.

30. (previously presented) An assembly as in claim 1, further comprising one or more IR LEDs.

31. (currently amended) An optical unit for use with an array of LEDs in an external in flight aircraft warning light, the optical unit comprising ~~an optical structure~~ a transparent, molded body having first and second opposing faces, the first and second face opposing faces each including at least one of refractive optics, diffractive optics and reflective optics, the optical unit being adapted to collect the light emitted from the LEDs and propagate fractions of the collected light to provide a warning signal in accordance with a predetermined non-uniform angular distribution that varies in intensity over a range of angles based on the at least one of the refractive optics, the diffractive optics and the reflective optics.

32. (withdrawn) An optical unit as in claim 31, wherein the aircraft warning light is a navigation light and the optical structure is adapted to redirect, in a substantially forward direction relative to the orientation of an aircraft to which the warning light is affixed, at least some of the light which otherwise would be emitted from the LEDs in a substantially lateral direction relative to the orientation of the aircraft.

33. (withdrawn) An optical unit as in claim 31, wherein the aircraft warning light is an anti-collision light and the optical structure is adapted to redirect, in a substantially horizontal direction relative to the orientation of an aircraft to which the warning light is affixed, at least some of the light which otherwise would be emitted from the LEDs in a substantially vertical direction relative to the orientation of the aircraft.

34. (withdrawn) An optical unit as in any claim 32, wherein the optical unit employs one or more of refractive optics, diffractive optics and total internal reflection-based optics.

35. (withdrawn) An optical unit as in claim 33, wherein the optical unit employs one or more of refractive optics, diffractive optics and total internal reflection-based optics.

36. (withdrawn) An optical unit as in claim 31, wherein the optical structure comprises a first optical structure adapted to collect light emitted from the array of LEDs and a second optical structure adapted to propagate the collected light in the predetermined angular distribution.

37. (withdrawn) An optical unit as in claim 36, wherein the first optical structure includes a plurality of lenses positioned on one surface of the optical unit.

38. (withdrawn) An optical unit as in claim 37, wherein each of the lenses is positioned to correspond with a respective one of the LEDs.

39. (withdrawn) An optical unit as in claim 36, wherein the array of LEDs comprises a plurality of rows of LEDs, the first optical structure comprises a plurality of lenses positioned on one surface of the optical unit, and each of the lenses is positioned to correspond with a respective one of the rows.

40. (withdrawn) An optical unit as in claim 37, wherein the second optical structure comprises one or more prisms positioned on a surface of the optical unit opposite to the one surface.

41. (withdrawn) An optical unit as in claim 32, wherein the optical unit comprises a transparent molded body having first and second opposed faces, the first face being provided with a plurality of convex lenses and the second face being provided with one or more prisms, and the convex lenses being positioned with respect to the one or more prisms such that light from the optical

unit is propagated in accordance with the predetermined angular distribution.

42. (withdrawn) An optical unit as in claim 40, wherein the prisms extend along one or both of the length and width of the array of LEDs and form a series of ridges.

43. (withdrawn) An optical unit as in claim 41, wherein the prisms extend along one or both of the length and width of the array of LEDs and form a series of ridges.

44. (withdrawn) An optical unit as in claim 33, wherein the optical unit comprises a transparent molded body having first and second opposed faces, the first face being provided with a plurality of aspherical lenses and the second face being substantially planar.

45. (withdrawn) An optical unit as in claim 33, wherein the optical unit comprises a transparent molded body having first and second opposed faces, the first face being provided with a plurality of convex lenses and total internal reflection structures and the second face being provided with a plurality of convex lenses.

46. (withdrawn) An optical unit as in claim 45, wherein the lenses on the second face comprise cylindrical or anamorphic lenses.

47. (currently amended) A lamp unit for an external in flight aircraft warning light assembly comprising:

an array of LEDs; ;

an optical unit comprising a transparent, molded body having first and second opposing faces, the first and second opposing faces each including at least one of refractive optics, diffractive optics or reflective optics, the optical unit being having an optical structure adapted to collect light emitted from the LEDs and propagate fractions of the collected light to provide a warning signal in -accordance with a predetermined non-uniform angular distribution that varies in intensity over a range

of angles, based on the at least one of the refractive optics, the diffractive optics and the reflective optics; and

spacing means for holding the optical unit at a fixed distance from the LEDs.

48. (withdrawn) A lamp unit as in claim 47, wherein the aircraft warning light is a navigation light and the optical structure is adapted to redirect, in a substantially forward direction relative to the orientation of an aircraft to which the warning light is affixed, at least some of the light which otherwise would be emitted from the LEDs in a substantially lateral direction relative to the orientation of the aircraft.

49. (withdrawn) A lamp unit as in claim 47, wherein the aircraft warning light is an anti-collision light and the optical structure is adapted to redirect, in a substantially horizontal direction relative to the orientation of an aircraft to which the warning light is affixed, at least some of the light which otherwise would be emitted from the LEDs in a substantially vertical direction relative to the orientation of the aircraft.

50. (withdrawn) A lamp unit as in any claim 48, wherein the optical unit employs one or more of refractive optics, diffractive optics and total internal reflection-based optics.

51. (withdrawn) A lamp unit as in claim 49, wherein the optical unit employs one or more of refractive optics, diffractive optics and total internal reflection-based optics.

52. (withdrawn) A lamp unit as in claim 47, wherein the optical structure comprises a first optical structure adapted to collect light emitted from the LEDs and a second optical structure adapted to propagate the collected light in the predetermined angular distribution.

53. (withdrawn) A lamp unit as in claim 52, wherein the first optical structure includes a plurality of lenses positioned on one surface of the optical unit.

54. (withdrawn) A lamp unit as in claim 53, wherein each of the lenses is positioned to correspond with a respective one of the LEDs.

55. (withdrawn) A lamp unit as in claim 52, wherein the array of LEDs comprises a plurality of rows of LEDs, the first optical structure comprises a plurality of lenses positioned on one surface of the optical unit, and each of the lenses is positioned to correspond with a respective one of the rows.

56. (withdrawn) A lamp unit as in claim 53, wherein the second optical structure comprises one or more prisms positioned on a surface of the optical unit opposite to the one surface.

57. (withdrawn) A lamp unit as in claim 48, wherein the optical unit comprises a transparent molded body having first and second opposed faces, the first face being provided with a plurality of convex lenses and the second face being provided with one or more prisms, and the convex lenses being positioned with respect to the one or more prisms such that light from the optical unit is propagated in accordance with the predetermined angular distribution.

58. (withdrawn) A lamp unit as in claim 56, wherein the prisms extend along one or both of the length and width of the array of LEDs and form a series of ridges.

59. (withdrawn) A lamp unit as in claim 57, wherein the prisms extend along one or both of the length and width of the array of LEDs and form a series of ridges.

60. (withdrawn) A lamp unit as in claim 49, wherein the optical unit comprises a transparent molded body having first and second opposed faces, the first face being provided with a plurality of aspherical lenses and the second face being substantially planar.

61. (withdrawn) A lamp unit as in claim 49, wherein the optical unit comprises a transparent molded body having first and second opposed faces, the first face being provided with a

plurality of convex lenses and total internal reflection structures and the second face being provided with a plurality of convex lenses.

62. (withdrawn) A lamp unit as in claim 61, wherein the lenses on the second face comprise cylindrical or anamorphic lenses.

63. (previously presented) An assembly as in claim 1, further comprising one or more IR LEDs.